



**SREYAS
ENGINEERING AND**



**INSTITUTE OF
TECHNOLOGY**

NAGOLE, HYDERABAD



DEPARTMENT OF MECHANICAL ENGINEERING

Report

One Week Online Faculty Devolvement Programme (FDP)

“Recent Developments in Manufacturing Technology”

21st June to 26th June 2021



Department of Mechanical Engineering



SREYAS
INSTITUTE OF ENGINEERING AND TECHNOLOGY

Circular

10/08/2021

Sub: Organization of FDP on Recent Developments in Manufacturing Technology (RDMT)

It is to inform to all the faculty members that Department of Mechanical Engineering is organizing an FDP on **Recent Developments in Manufacturing Technology (RDMT)** from 21/06/2021 to 26/06/2021. In this regard I request all the faculty members to utilize the opportunity of the FDP and make it a grand success.

Sd/

HoD-MED

BROCHURE:

Chief Patrons:

Sri. A. Vinay Kumar Reddy,
Chairman

Sri. Ch. Ravindranath Yadav,
Secretary

Sri. N. Sharath Reddy,
CEO & Treasurer

Sri. A. Hriday Reddy,
Vice Chairman

Patron

Dr. S. Sai Satyanarayana Reddy,
Principal &
Professor of CSE

Convener

Dr. A C Uma Maheshwer Rao,
Assoc. Professor & HoD-MED

Faculty Coordinator

Prof. Y Krishna,
Assoc. Professor, MED
Prof. K. L.N Murthy,
Asst. Professor, MED

Organizing Committee

Mr. K Sainath
Mr. K Raja Sekhar
Mrs. Ramya Deepika
Mr.T.Ravi
Mr. B Sandeep
Mr. D.V. Paleshwar
Mr. MASR Abhilash,
Mr. Praveen B. Ronad
Mr. B. Sanjanna
Mr.K. Nageswararao
Mr. J.Sandeep Kumar
Mr. P PraveenKumar

Resource Persons:

Dr. P. Janaki Ramulu
Associate Professor,
School of Mechanical, Chemical and Materials Engineering,
Adama Science and Technology University, Ethiopia.

Prof. Kishore Kumar,
HoD-MED, VBIT.

Prof. Suresh Akella,
Dean R&D, SIET, Hyderabad.

Prof. V. Harinath,
HoD-MED, SVCET,
Chittoor

Prof. A C S Reddy,
Research Scholar, OU
Hyderabad.

Prof. Y Balram,
MED,CMRIT,
Hyderabad.

Prof. G. Naveen Kumar,
CVR-CE,
Hyderabad

Registration Link

<https://forms.gle/hmYzsfR1WDAFVKq39>

Registration Fee

Free for Everyone*

Note: Last Date for Registration: 20th June 2021.

Contact us

Prof. K L N Murthy,
Asst. Professor, MED
Phone: +91 9603997947
mech.fdp@sreyas.ac.in

Prof. Y Krishna

Assoc. Professor, MED
Phone: +91 8886287868
Email: mech.fdp@sreyas.ac.in

One-Week Online Faculty Development Programme

On

Recent Developments in Manufacturing Technology (RDMT) (21st JUNE to 26th JUNE 2021)

Organized by:

Department of Mechanical Engineering



Organised by :

SREYAS INSTITUTE OF ENGINEERING & TECHNOLOGY

(Approved by AICTE, New Delhi & Affiliated to JNTUH Hyderabad
Bandlaguda, Nagole, Hyderabad-500068
www.sreyas.ac.in)

About SIET

Sreyas Institute of Engineering and Technology (SIET), sponsored by Sreyas Educational Society is established in the year 2011 in the state of Telangana by eminent educationists with a social conscience and commitment. The institution with a vision of serving society through value-based education has been making a mark in the educational map of this region. The SIET is located in a sprawling campus of about 10.02 acres, amidst sylvan surroundings with aesthetically built infrastructure.

The institute offers academic programs with an innovative curriculum, advanced research in cutting-edge technologies, and societal engagement through outreach activities. It has grown in size and stature over the years with an initial intake of 300 to 720 students. The placements have reached new avenues with more than 300+ companies conducted interviews. Within a span of short time, the institute has grown in all dimensions.

The SIET is one of the premier engineering colleges in Telangana state. The institute currently offers six undergraduate programmes (B.Tech) - Mechanical Engineering (ME), Civil Engineering (CE), Computer Science and Engineering (CSE), CSE Data Science, CSE Artificial Intelligence and Machine Learning,

Electronics and Communication Engineering (ECE). The institution was accredited by NAAC.

About the Mechanical Engineering Department

The department of Mechanical Engineering was established in the year 2011 and offers UG & PG programs in Mechanical Engineering. The Department has qualified, dedicated, experienced and trained faculty with a deep sense of commitment towards the students and Institution. Teaching faculty with proficiency in various subjects motivates students to participate in research activities and skill development programs. The Department has state of the art laboratories, R&D lab and labs with well-equipped hardware and software facility.

About the FDP

Manufacturing industry is the backbone of any modern economy and Manufacturing Engineering is associated with providing the processes and systems to meet the demands of this sector. With the globalization of the world economy, India is emerging as one of the key manufacturing hubs and there is considerable demand from industry for manufacturing

engineers capable of meeting the challenging requirements.

Objective of Program

The Primary Goal of this faculty development Programme is to update the faculty Members of Mechanical Engineering from Various Engineering colleges of Nation on the latest trends and Research & developments in Manufacturing Technology.

EXPECTED OUTCOME OF PROGRAM

Faculty Development Programme (FDP) helps in equipping teachers with skills and knowledge that are essential for inculcating Mechanical fundamentals values and latest technologies in students and guiding and monitoring their progress towards better Mechanical Engineer.

Eligibility

Faculty members, Research Scholars, and other staff members of the AICTE approved institutions, industry experts and M.Tech Students.

Certification

Every participant will get E-certificate after filling the feedback form at the end of successful completion of FDP.

Registration Form

Registration Form for FDP on RECENT DEVELOPMENT 1 ☆

Questions Responses 178

SREYAS
SREYAS INSTITUTE OF ENGINEERING AND TECHNOLOGY
(Approved by AICTE, New Delhi | Affiliated to JNTUH, Hyderabad| Accredited by NAAC & NBA)
Bandlaguda, Nagole, Hyderabad-500068.
www.sreyas.ac.in

Registration Form for FDP on RECENT DEVELOPMENTS IN MANUFACTURING TECHNOLOGY (RDMT)

FDP Registration for One week Faculty Development Program on RECENT DEVELOPMENTS IN MANUFACTURING TECHNOLOGY (RDMT) from 21st June to 26th June 2021, by Department of Mechanical Engineering, SIET.

Email *

Valid email

This form is collecting emails. [Change settings](#)

Name of the Participant *

(same name will be provided in the participation certificate)

Short answer text

Designation *

Short answer text

Name of the Department

Short answer text

Name of the Organisation *

Short answer text

Mobile Number *

(provide mobile number associated with Whatsapp)

Short answer text

Schedule of FDP:



INSTITUTE OF ENGINEERING AND TECHNOLOGY
(Approved by AICTE, New Delhi | Affiliated to JNTUH, Hyderabad | Accredited by NAAC | Hyderabad | PIN: 500068)

DEPARTMENT OF MECHANICAL ENGINEERING

One-Week Online Faculty Development Programme

On

Recent Developments in Manufacturing Technology (RDMT)

(21st June to 26th June 2021)

SCHEDULE

Inauguration Session: 21-06-2021 2:00 PM to 2:30 Pm

Date	Session (2:30 PM to 4:00 PM)
21-06-2021 (Monday)	Manufacturing of Composite Materials Prof. Kishore Kumar (HoD-MED, VBIT, Hyderabad)
22-06-2021 (Tuesday)	An R&AC Manufacturing unit in an education institute Prof. Suresh Akella (Dean R&D, SIET, Hyderabad)
23-06-2021 (Wednesday)	Weldability issues of Nickel based alloys Prof. V. Harinath, (HoD-MED, SVCE, Chittoor)
24-06-2021 (Thursday)	Sheet metal Formability & Issues Prof. A C S Reddy, (Research Scholar, OU Hyderabad)
25-06-2021 (Friday)	Significant Effects of Delta Current in TIG Welding Process Prof. Y Balram (MED, CMRIT, Hyderabad.)
26-06-2021 (Saturday)	Phase change materials in building applications Prof. G. Navan Kumar, (CVR-CE, Hyderabad)

Validatory Session: 26-06-2021 at 4:00 PM

PARTICIPANTS DETAILS

Total No of registered participants: **178**

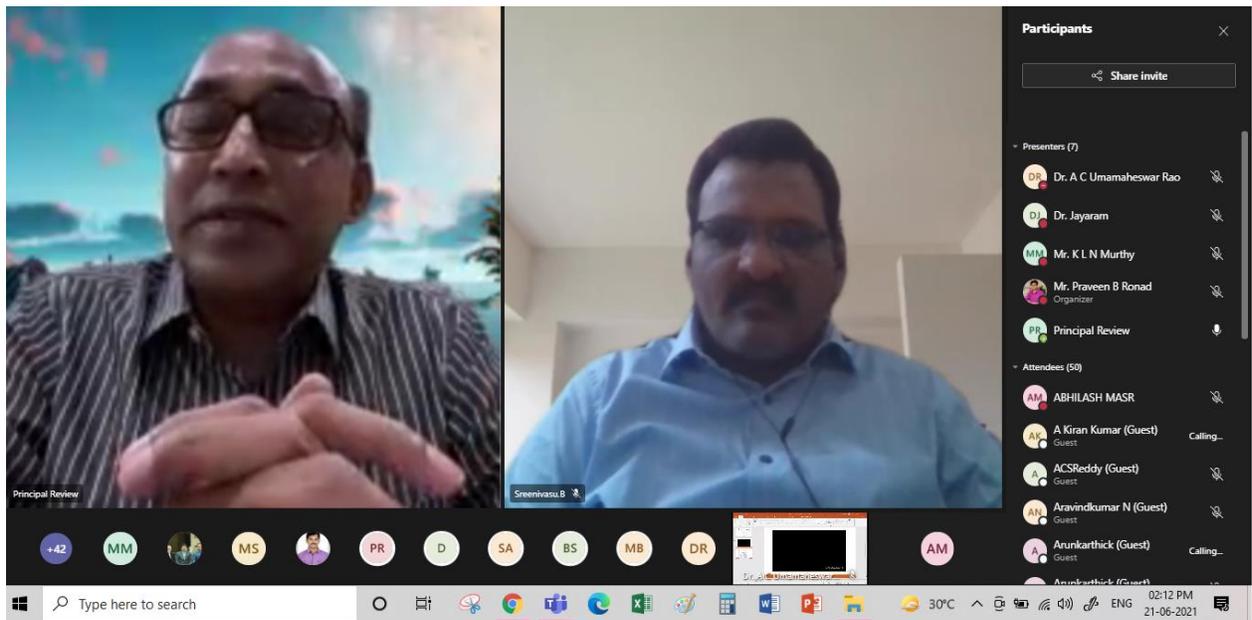
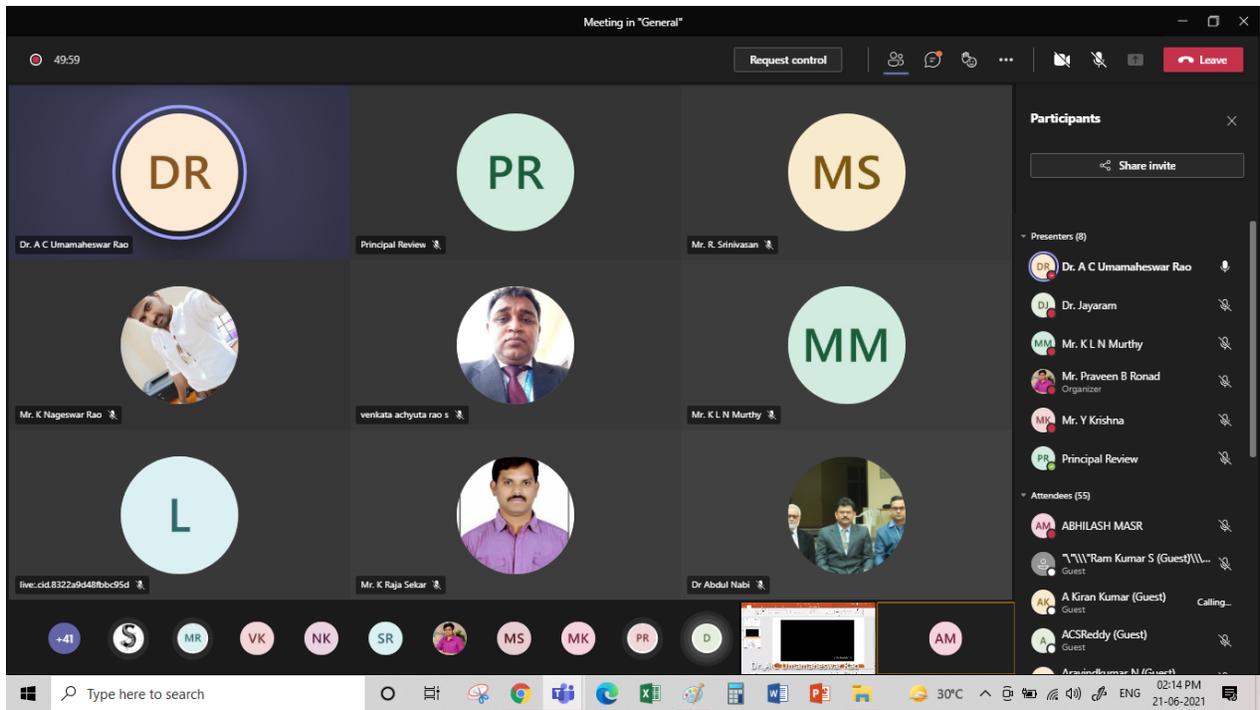
1. Number of International participants : **05**
2. Number of industry participants : **04**
3. Participants from outsiders :**165**
4. Participants from Sreyas :**13**

DAY 01: 21st June 2021- Inaugural and Keynote Address and Session 01

On Day one, inaugural session was held, Dr S. Saisatyanarayana Reddy, Principal Sreyas Inaugurated the FDP. The session was attended by Dr. Suresh Akella, Former Principal and Dean R&D, Dr Umamaheshwar Rao, Head Mech, Mr. K.L.N. Murthy, Mr. Y. Krishna Coordinators of FDP, All department Staff, Participants from and around the globe.

Keynote Address was given by **Dr.P.Janaki Ramulu**, Associate Professor School of mechanical, Chemical and Materials Engineering, Adama Science and Technology University, Ethiopia. In his address to the participants the following points were highlighted:

1. Industrial Revolutions
2. Transportation revolution
3. Introduction to machinery
4. Agriculture revolution
5. Maths contribution to engineering field
 - Linear algebra
 - Probability theory
 - graph theory
6. Industrial 4.0
7. Top 10 skills for industrial 4.0



Session 01: Fabrication and Testing of GFRP Nano Composites

Resource Person: Prof. Kishore Kumar, HoD-MED, VBIT, Hyderabad

Highlights of Session 01:

1. Different types of Composites
2. Applications of Composites
3. Fabrication Procedure
4. CNT's
5. MWCNT-GFRP

Fabrication and Testing of GFRP Nanocomposites

by

Dr. P. Kishore Kumar

Associate Professor

Mechanical Engineering Department

Vignana Bharathi Institute of Technology, Hyderabad

General

03:41:17

Request control

Participants

Share invite

ACSRReddy (Guest)
Guest

Anil kumarMerugu
Outside your organization

AnnaMali
Outside your organization

Aravindkumar N (Guest)
Guest

Arunkarthick (Guest)
Guest

Baba Saheb K (Guest)
Guest

chethana (Guest)
Guest

D. DEV SINGH, MECH, CMRIT ...
Guest

DILIP KUMAR, K
Outside your organization

Dr.ESUBBARAO ,HOD, SVIST,...
Guest

G MeherShipra (Guest)
Guest

Gezahn G Gebremariam (Guest)
Guest

Dr. A C Umamaheswar Rao

Mr. K. L. N. Murthy

Dr. A C Umamaheswar...

keyredin selman (Guest)

Dr. Kishore Kumar (Guest)

AM

Type here to search

32°C

05:05 PM
21-06-2021

Fabrication Procedure

Figure 4: Schematic representation of fabrication of MWCNT–GFRP composite laminates

17

DAY 02: 22nd June 2021- “AN R&AC Manufacturing Unit in an Education Institute”

Resource Person: Dr. Suresh Akella, Former principal SIET, Dean R&D.

Highlights of the Session:

- 1) A brief introduction to Sreyas (inception & understanding of Sreyas)
- 2) In his presentation sir has emphasized on how to set up manufacturing unit in an educational institution.
- 3) Advantages of manufacturing unit in the Institute.
- 4) Works carried out in the unit.
- 5) How students would be benefited by the unit.
- 6) Consultancy services to industries.

RDMT_FDP_SREYAS:DAY:2:SESSION-2 by Dr.SURESH AKELLA

28:52

Request control

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A R&AC Manufacturing Unit in an Education Unit

(22nd June 2021)

- Prof. Dr. Suresh Akella
- (OU, IITM, U of A)
- Professor, Sreyas Institute of Engineering & Technology
- CEO, Akella Systems
- s4akella@gmail.com, 9849628282
- Papers:35, Books 3, Patents 4, PhDs 5,
- Tecumseh Products: R&D, Quality, Cost, Reliability & Delivery.
- Veljan Hydraulics: R&D, Quality, Cost, Reliability & Delivery.



President's Awardee



Sreyas Institute of Engineering & Technology

Recent Developments in Manufacturing Technology
RDMT, June 21-26, 2021
SREYAS
Mechanical Engineering Department.

Dr. A C Umamaheswar Rao

Participants

Invite someone or dial a number

Share invite

Presenters (4) Mute all

- Mr. K L N Murthy Organizer
- Dr. A C Umamaheswar Rao
- Mr. Praveen B Ronad
- Principal Review

Attendees (43)

- 16VE1A0317_KARAGIRI MAH...
- 17VE1A0324_KONDAPALLY S...
- 17VE1A0331_MAROJU SATH...
- 17VE1A0355_AENAGANDULA...

2:39 PM 6/22/2021

RDMT_FDP_SREYAS:DAY:2:SESSION-2 by Dr.SURESH AKELLA

30:10

Request control

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SREYAS vs PREYAS: श्रेयः प्रेयः च



Kathaupanishad from RigVeda gives the story of Nachiketa son of Vajashravasa .

Nachiketa first asked for peace for his father and himself. Yama agreed.

Next, Nachiketa wished to learn the sacred fire sacrifice, which also Yama elaborated.

For his third boon, Nachiketa wanted to learn the mystery of what comes after death.

[Yama Nachiketa Varapradana](#)

1. श्रेयो शुभकरः प्रेयो सुखकरः || Qualities of Sreya and Preyas Benefits all vs Self benefit. Permanent Ananda vs Temporary Pleasure
2. श्रेयो धीरः वृणीते || Wise choose Sreya Not always an easy only the brave pursue.
 - 2.1 श्रेयो निवृत्तिमार्गः || Nivrtti Marga (Moksha) Leads to your Goal
 - 2.2 प्रेयो मन्दः वृणीते || Unwise choose Preyas

Entrepreneurship as SREYAS, Job as Preyas

Sreyas Engineering College

Dr. A C Umamaheswar Rao

Participants

Invite someone or dial a number

Share invite

Presenters (4) Mute all

- Mr. K L N Murthy Organizer
- Dr. A C Umamaheswar Rao
- Mr. Praveen B Ronad
- Principal Review

Attendees (46) Mute all

- 16VE1A0317_KARAGIRI MAH...
- 17VE1A0331_MAROJU SATH...
- 17VE1A0355_AENAGANDULA...
- 18VE1A0366_MADHAN KUM...

2:40 PM 6/22/2021

RDMT_FDP_SREYAS:DAY:2:SESSION-2 by Dr.SURESH AKELLA

45:44

Request control

Innovate: Need of a Mobile AC: A Make in India Product



Room Air conditioner



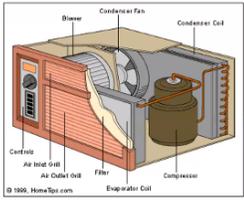
Split Air conditioner



Packaged Air conditioner



Sreyas gives First Indian MAC



Blower Condenser Fan Condenser Coil
 Control Air Inlet Coil Air Outlet Coil Filter Compressor Evaporator Coil

Portable, Plug and use, No technician required. Useful in remote areas, villages etc.

Use in any big rooms, flats for space cooling; IT Offices, store houses, canteens, Hospitals etc.

Dr. A C Umamaheswar Rao

Participants

Invite someone or dial a number

Share invite

Presenters (4) Mute all

- Mr. K L N Murthy Organizer
- Dr. A C Umamaheswar Rao
- Mr. Praveen B Ronad
- Principal Review

Attendees (66)

- 16VE1A0317_KARAGIRI MAH...
- 17VE1A0303_ALUGUBELLY NI...
- 17VE1A0315_G_SHESHA SAI
- 17VE1A0331_MARJULI SATHI

+64 SR DR AN MM

Dr. A C Umamaheswar... Principal Review Aravindkumar N (Guest)

2:56 PM 6/22/2021

RDMT_FDP_SREYAS:DAY:2:SESSION-2 by Dr.SURESH AKELLA

01:10:04

Request control

Reducing Vibrations and Noise: Akella Systems Employees, Supporting UG Projects



Motor Vibrations



Tube Vibrations



Blower Balancing



UG Batch project

Dr. A C Umamaheswar Rao

Participants

Invite someone or dial a number

Share invite

Presenters (4) Mute all

- Mr. K L N Murthy Organizer
- Dr. A C Umamaheswar Rao
- Mr. Praveen B Ronad
- Principal Review

Attendees (66)

- 17VE1A0313_DUBBAKA ROHI...
- 17VE1A0315_G_SHESHA SAI
- 18VE1A0335_RAMA SAI KART...
- 18VE1A0348_CHEVENDRA SP

+64 SR DR AN MM

Dr. A C Umamaheswar... Principal Review Aravindkumar N (Guest)

3:20 PM 6/22/2021

01:37:43

Request control



Leave

FINAL REVIEW FOR COLLOBORATIVE RESEARCH PROJECT UNDER TEQIP-III-CRS-MECH-08 date 20-2-2021

Development of Mobile Air Conditioner with ECO friendly refrigerant 134A

Prof. Dr. Suresh Akella PI
SREYAS INSTITUTE OF ENGINEERING & TECHNOLOGY
JNTUH Affiliated



Prof. Dr A. V. S. S. Kumara Swami Gupta , Co. PI 1.
HoD of Mechanical Engineering, College of Engineering,
J N T U H



Prof. Dr. D. V. RAVI SHANKAR, Co-PI 2
TKR College of Engineering and Technology,
JNTUH Affiliated



Dr. A C Umamaheswar Rao

Project Team

45

Participants

Invite someone or dial a number

Share invite

Presenters (5)

Mute all

Mr. K L N Murthy
Organizer

Dr. A C Umamaheswar Rao

Mr. Praveen B Ronad

Mr. Y Krishna

Principal Review

Attendees (59)

17VE1A0315_G. SHESHA SAI

18VE1A0348_CHEVENDRA SR...

18VE1A0358_GAMU SIVAST

Meeting toolbar with icons for +58, DR, AN, HD, MV, MM, and a video feed of a participant.

DAY 03: 23rd June 2021-“WELDABILITY ISSUES OF NICKEL BASED ALLOYS”

Resource Person: Dr. V. HARINATH YADAV, HoD - ME -SVCET.

Highlights of Session:

- 1) Industrial Applications Laser beam welding Process.
- 2) Modes of laser and their applications.
- 3) Heat Flux Models.
- 4) Finite Element Analysis using Moving heat source.
- 5) Experimental analysis of Inconel 625.

The screenshot shows a presentation slide with the following content:

Laser modes

Conduction mode

- ✓ Low power density ($\sim 10^3$ W/mm²)
- ✓ Low heat input
- ✓ Without significant vaporization
- ✓ Shallow nugget and wide
- ✓ Low aspect ratios (Depth to width ratio)

Keyhole mode

- ✓ High power density ($< 10+3$ watt/mm)
- ✓ High heat input
- ✓ Melting with plasma and vaporization
- ✓ Narrow and deeper penetration
- ✓ High aspect ratios (Depth to width ratio)
- ✓ Thermal gradients significantly
- ✓ Phase transformations,
- ✓ Residual stresses.

The slide also includes diagrams of laser welding processes. The left diagram shows 'Heat conduction welding' with a shallow weld. The right diagram shows 'Deep penetration welding' with a keyhole. A legend indicates: 1 Plasma cloud, 2 Molten material, 3 Keyhole, 4 Weld depth. Below the diagrams are heat flux profiles showing a wide, shallow profile for conduction mode and a narrow, deep profile for keyhole mode.

Dr.V.Harinadh (Guest) 23-06-2021 Recent Developments in Manufacturing Technology 15

General

01:18:51

Request control

Show participants

Aerospace equipment

heat exchanger casings

Reactor core

control rod drive asser

Nuclear technology

fuel assembly upper grid plate

reactor pressure vessel

fuel assemblies

fuel assembly lower grid p

Applications

Marine applications

Dr.V.Harinadh (Guest)

23-06-2021 11:11:00 AM

Recent Developments in Manufacturing Technology 19

+41 GP BK DR D IN P MM

Baba Saheb K (Guest) Dr. A C Umamaheswar... Dr.V.Harinadh (Guest) 18VE1A0365_MACHA... psgowtham36

2:57 PM 6/23/2021

General

01:27:04

Request control

Isotherms and Nodal Temperature of weldments

ANSYS

Praveen Sreyas Karnataka Document

RDMT - FDP by SREYAS Uma Maheshwar: Photo

Share invite

Presenters (10) Mute all

MM Mr. K L N Murthy

A AnnaMali Outside your organization

BS BAVALLA SYED SHAHEED (Gu... Guest

DR Dr. A C Umamaheswar Rao

D Dr.V.Harinadh (Guest) Guest

GM G MeherShipa (Guest) Guest

GR G.NAGAMALLESWARA RAO Outside your organization

Mr. Praveen B Ronad Organizer

Dr.V.Harinadh (Guest)

23-06-2021 11:11:00 AM

Recent Developments in Manufacturing Technology

+49 BK IN DR D P MM

Dr. A C Umamaheswar... Dr.V.Harinadh (Guest) psgowtham36

3:05 PM 6/23/2021

DAY 04: 24th June 2021- SHEET METAL FORMABILITY AND ISSUES"

Resource Person: Dr.ACS Reddy Garu, Associate Professor

Highlights of the Session:

- 1) Introduction to Metal forming.
- 2) Various types of metal forming operations.
- 3) Sheet metal forming operations by Deep drawing technique.
- 4) Tool setup for deep drawing operations.
- 5) Parameter optimization.
- 6) Deep drawing tests for finding Limiting Drawing ratio.
- 7) FE simulation for comparison of results.

The screenshot shows a Zoom meeting window titled "RDMT_FDP_SREYAS- Day 04:Session 04-SHEET METAL FORMABILITY AND ISSUES" by prof.ACS Reddy. The meeting time is 39:42. The main content is a presentation slide from Adobe Acrobat Reader DC. The slide title is "A TALK ON SHEET METAL FORMABILITY AND ITS ISSUES" by Prof. ARAVEETI C SEKHARA REDDY, M.Tech, Ph.D. The date is June 24, 2021. The slide is displayed in a window titled "Talk_for_Sreyas_FDP_on_24_June_2021 (3).pdf - Adobe Acrobat Reader DC (32-bit)". The Zoom interface includes a top bar with a "Request control" button, a "Leave" button, and a bottom bar with participant names and icons.

General

01:06:51

Request control

Show participants

Talk_for_Sreyas_FDP_on_24_June_2021 (3).pdf - Adobe Acrobat Reader DC (32-bit)

File Edit View Sign Window Help

Home Tools Talk_for_Sreyas_FD... x Sign In

Superplastic Forming



The diagram illustrates the Superplastic Forming (SPF) process. It shows a cross-section of a die with an upper platen and a lower platen. A top cover is positioned above the upper platen. A superplastic material is placed between the upper and lower platens. The process involves applying pressure to the material, which is then formed into a shape. Labels include: Pressure, Upper platen, Top cover, Die, Lower platen, and Superplastic material. Arrows indicate the direction of pressure and the flow of the material. Below the diagram, there are images of various formed parts, including a car door and a car body panel.

ACSRReddy (Guest)

+33 MD Y SC MS A DR MM

YARED (Guest) SIVASANKARA BABU... Mr. K Sainath ACSRReddy (Guest) Dr. A C Umamahesw...

2:49 PM 6/24/2021

General

01:28:15

Request control

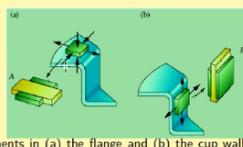
Show participants

Talk_for_Sreyas_FDP_on_24_June_2021 (3).pdf - Adobe Acrobat Reader DC (32-bit)

File Edit View Sign Window Help

Home Tools Talk_for_Sreyas_FD... x Sign In

DEFORMATION MECHANISM



The diagram shows two stages of deep drawing of a cylindrical cup. Stage (a) shows the flange of the cup being deformed. Stage (b) shows the cup wall being deformed. Labels include: (a) and (b). Below the diagram, there is a caption: "Deformation of elements in (a) the flange and (b) the cup wall in deep drawing of a cylindrical cup."

ACSRReddy (Guest)

+44 Y SC MS DR A MM

Mr. K Sainath Dr. A C Umamaheswar... ACSRReddy (Guest) Mr. K Nageswar Rao Mr. Praveen B Ronad

3:10 PM 6/24/2021

DAY 05: 25th June 2021- “Significant Effects of Delta Current in TIG Welding Process”

Resource Person: Dr. Y. Balam, Associate Professor.

Highlights of the Session:

- 1) Challenges in joining dissimilar metals.
- 2) Variations of TIG welding process.
- 3) Significant effects of Delta current in TIG welding.
- 4) What is Purging and its importance.
- 5) Case study on dissimilar joint.
- 6) Major findings from the case study.

The screenshot shows a Zoom meeting window titled "RDMT_FDP_SREYAS_DAY 05: SESSION 05 by Prof.Y. Balam". The meeting time is 02:01:20. The slide content is as follows:

Importance of purging

- Purging is needed during root welding of stainless steel, Nickel and some other Cr-Mo alloys, being sensitive to the presence of Oxygen. Argon, an inert gas is commonly used as a purging medium to envelope the root.

WHY PURGE?



Activate Windows
Go to Settings to activate Windows.

Fig. Bad root welding because of no purging

11

Dr Y Balam (Guest)

25 June 2021

Participants: +26, MD, KK, MS, RH, AM, DR, DB, MM.

System tray: Mr. K Sainath, Ravi H, ABHILASH MASR, Dr. A C Umamaheswar..., Dr Y Balam (Guest), 2:45 PM 6/25/2021.

RDMT_FDP_SREYAS_DAY 05: SESSION 05 by Prof.Y. Balram

02:21:25

Request control

Show participants

Macrostructures of three dissimilar joints

(a) WBW=9.36 mm WBH=0.73 mm 4 Hz HAZ=2.6 mm HAZ=3.2 mm Inconel 400 AISI 316 1 mm

(b) WBW=10.43 mm WBH=0.56 mm HAZ=3.8 mm Inconel 400 AISI 316 1 mm

(c) HAZ=3.8 mm Inconel 400 AISI 316 1 mm

Fig. Macrostructure showing weld bead dimensions of dissimilar weldments joined by (a) PGTAW, (b) CCGTAW and (c) GTAW

Dr Y Balram (Guest) 25 June 2021

Mr. K Sainath Ravi H ABHILASH MASR Dr. A C Umamaheswar... Dr Y Balram (Guest)

3:05 PM 6/25/2021

RDMT_FDP_SREYAS_DAY 05: SESSION 05 by Prof.Y. Balram

02:39:27

Request control

Aravindkumar N (Guest) is requesting control

Participants

Invite someone or dial a number

Share invite

Presenters (6)

- Mr. K L N Murthy
- Dr Y Balram (Guest)
- Dr. A C Umamaheswar Rao
- Mr. Praveen B Ronad
- Mr. Y Krishna
- Suresh Akella (Guest)

Attendees (39)

Tirumala Prasad chappidi ...

Major finding

The Interpulse current GTAW process considerably resulted in reduced HAZ width and improved mechanical and metallurgical properties owing to its controlled total heat input during the process.

Dr Y Balram (Guest) 25 June 2021

Mr. K L N Murthy Dr Y Balram (Guest) Dr. A C Umamaheswar... Dr Y Balram (Guest)

3:23 PM 6/25/2021

DAY 06: 26th June 2021- "Phase Change Material and its Applications"

Resource Person: Mr. G. Naveen Kumar, Associate Professor.

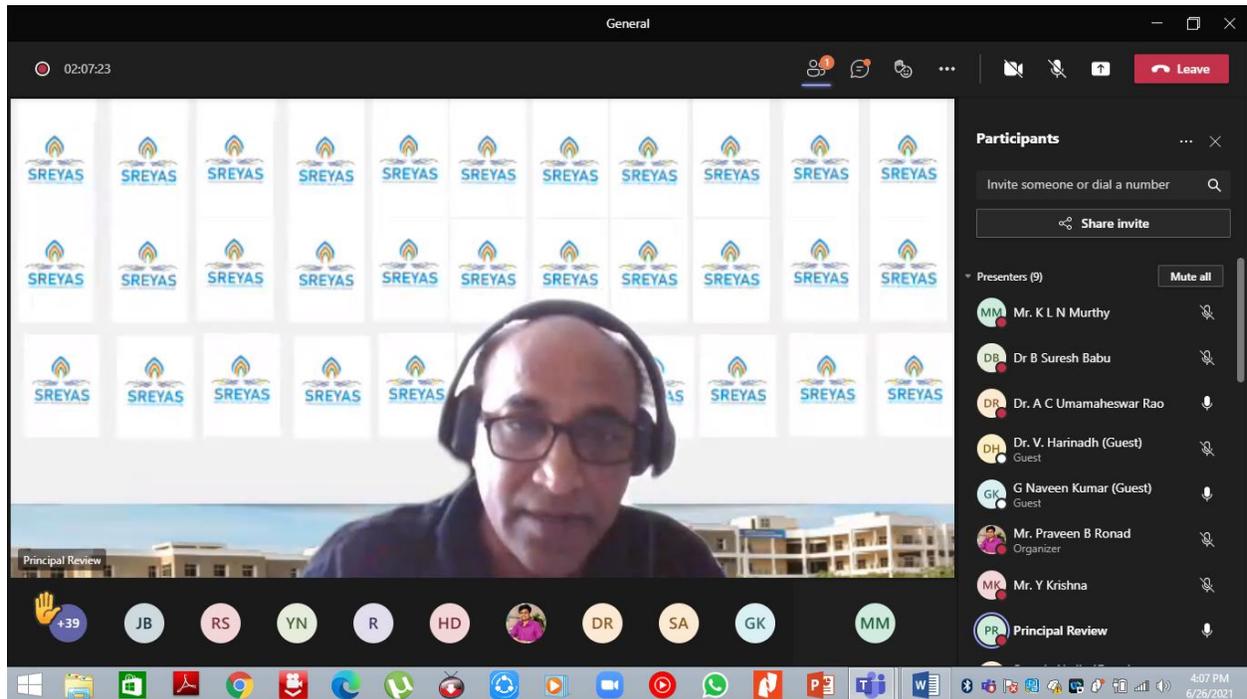
Highlights of the Session:

- 1) Energy Consumption.
- 2) Energy storage technologies.
- 3) Phase Change Materials.
- 4) Issues with Phase Change Materials.
- 5) What is Encapsulation, Encapsulation Materials, its uses and applications.
- 6) Synthesis and Characterization of Encapsulated Phase Change Material.



Valedictory Session

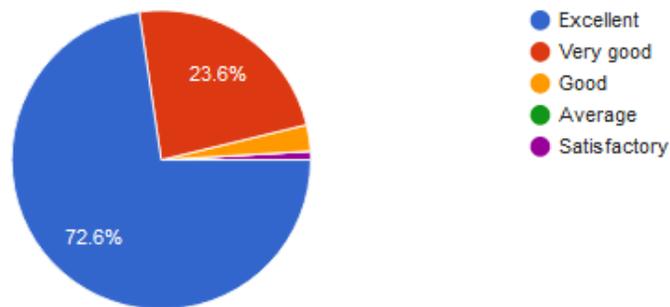
Dr. Umamaheshwar Rao, Head of the department given summary of FDP Dr. S. Saisatyanarayana Reddy, Principal given his remarks and appreciated the efforts of the department to organize FDP. The session was attended by all resource people, participants. Feedback of the participants was taken for each day and during Valedictory event the session was concluded with vote of thanks by the coordinators.



Feedbacks from Participants

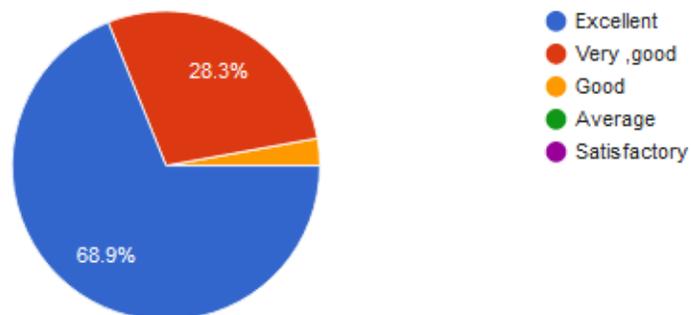
Presentation Skills of Resource Person

106 responses



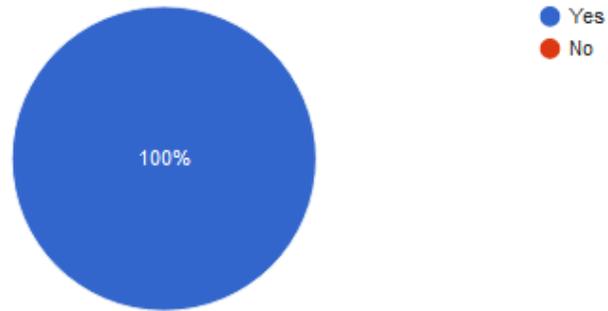
Power Point Presentation delivered by Resource Person

106 responses



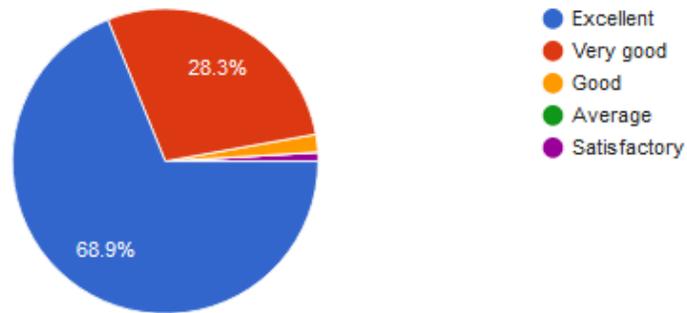
Was the session useful

106 responses



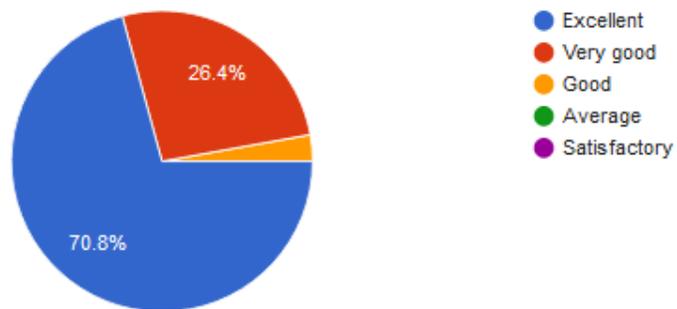
How would you rate the session

106 responses



Organization and Technical support of the Session

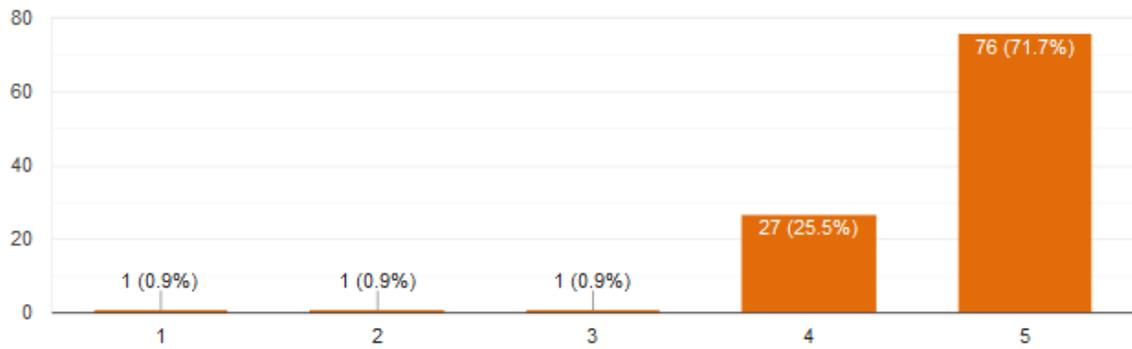
106 responses



Rate overall FDP on a scale of 1 to 5



106 responses



Any Suggestions

55 responses

- good
- No sir
- Nice session
- Very useful information from all the sessions. Thank you all for organizing such a wonderful FDP.
- Expected some suggestions for future Research work
- No comments
- It was an excellent experience, gained a lot of knowledge in manufacturing technology
- I faced problem with audeo,caused difficulty to follow, please take proper care for next time
- Good

Recordings of all sessions:

<https://drive.google.com/folderview?id=18NR774suypo-swJ7hJo24lcxNCmT-Ubw>

Thank You